



ROLLFORMING OPERATOR



MANDATORY

Training Hours

PMA-LOTO1 Introduction to Lockout Tagout	0.8
PMA-LOTO2 Lockout Tagout Procedures	0.8
PMA-1012 Safe Coil Handling	1.2
PMA-1013 Loading Coils	1.1
PMA-1016 Dimensional Measuring	1.0
PMA-1017 Attribute Gaging and Checking Fixtures	0.8
PMA-1018 Standardized Inspection Methods and SPC	0.5
PMA-LUB01 Introduction to Metalforming Lubrication	0.4
PMA-LUB06 Lubricant Ratios	0.4
PMA-LUB08 Lubricant Application	0.4
PMA-LUB09 Lubricant Safety	0.4
DWG-1001 Blueprint Reading Fundamentals - Introduction to Blueprints	1.7
DWG-1002 Blueprint Reading Fundamentals - Engineering Drawing Terminology	1.5
DWG-1005 Blueprint Reading Fundamentals - Dimensions and Tolerances	2.1
SAF-1001 Introduction to OSHA	1.1
SAF-1002 Introduction to Safety - Making Work a Safer Place	1.6

Total estimated training hours: 7

EQUIPMENT SPECIFIC

Training Hours

PMA-1001 Introduction to Metal Stamping	0.9
PMA-1002 Stamping Presses	0.9
PMA-1005 Modes of Operation	0.8
PMA-1007 Die Assembly Components	1.3
PMA-1008 Basic Die Operations	1.1
PMA-1011 Operating Coil-Fed Automatic Press Lines	1.1



PMA-1015 Feeding the Coils

1.6

PMA-5001 Die Protection

0.6

Total estimated training hours: 9